

Model	F90 Duplex Unit	Volt/Hz	Date of Modification	Serial Number
Modified Article	Entrance Relay Roller			
Reason for Modification	To improve reliability and durability of entrance relay roller			

Under high humidity and high temperature conditions, individual rollers on the entrance relay roller assembly sometimes slip off the shaft. To improve the reliability and durability of the entrance relay roller, the material of the rollers has been changed from ester rubber to ether rubber. The interchangeability is X/O.

Page	Index	Old P/N	New P/N	Description
3	7	59192078	AF023005	Entrance Relay Roller

M. Konno, Manager
Reprographic Q. A. Section

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NUMBER
P.B. D650	115/60	USA, CANADA	A416-11	Service Parts Only
SAVIN 7400 DUPLEX UNIT	115/60	USA, CANADA	A416-15	
NASHUA DU - 140	115/60	S. AMERICA, etc.	A416-16	024011XXXX
RICOH AD400	115/60	USA, CANADA	A416-17	3401014088
NASHUA DU - 140	220,240/50	EUROPE, etc.	A416-25	024011XXXX
INFOTEC DUPLEX II 40	220,240/50	EUROPE	A416-26	357110XXXX
RICOH AD400	220,240/50	EUROPE	A416-27	3401014093

Model	F90 Duplex Unit	Volt/Hz	Date of Modification	Serial Number
Modified Article	LED Sensor Type - T			
Reason for Modification	Parts standardization			

Due to parts standardization with the other products, the following parts have been changed. The interchangeability is O/O.

Old P/N	New P/N	Description	Q'ty Used	Parts Catalog	
				Index No.	Page
52055251	AW020041	LED Sensor Type - T	3 → 0	43	3
		Photointerruptor	0 → 3	43	3

S. Hamano, Assistant General Manager
Technical Support Department

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NUMBER
P.B. D650	115/60	USA, CANADA	A416-11	Service Parts Only
SAVIN 7400 DUPLEX UNIT	115/60	USA, CANADA	A416-15	
NASHUA DU – 140	115/60	S. AMERICA etc.	A416-16	
RICOH AD400	115/60	USA, CANADA	A416-17	
NASHUA DU - 140	220/50	EUROPE	A416-25	
INOFTEC DUPLEX II 40	220/50	EUROPE	A416-26	
RICOH AD400	220/50	EUROPE	A416-27	

Model	F90 Duplex Unit	Volt/Hz	Date of Modification	Serial Number
Modified Article	Cushion - Motor			
Reason for Modification	To standardize with other models			

To standardize with other models, the part number of the following part has been modified.

Old P/N	New P/N	Description	Q'ty Used	Inter-change-ability	Parts Catalog	
					Index No.	Page
AA161014	AA161104	Cushion - Motor	3 → 3	O/O	41	5

S. Hamano, Assistant General Manager
Technical Support Department

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NUMBER
P.B. D650	115/60	USA, CANADA	A416-11	
SAVIN 7400 DUPLEX UNIT	115/60	USA, CANADA	A416-15	
NASHUA DU – 140	115/60	S. AMERICA etc.	A416-16	
RICOH AD400	115/60	USA, CANADA	A416-17	
NASHUA DU - 140	220/50	EUROPE	A416-25	
INOFTEC DUPLEX II 40	220/50	EUROPE	A416-26	
RICOH AD400	220/50	EUROPE	A416-27	